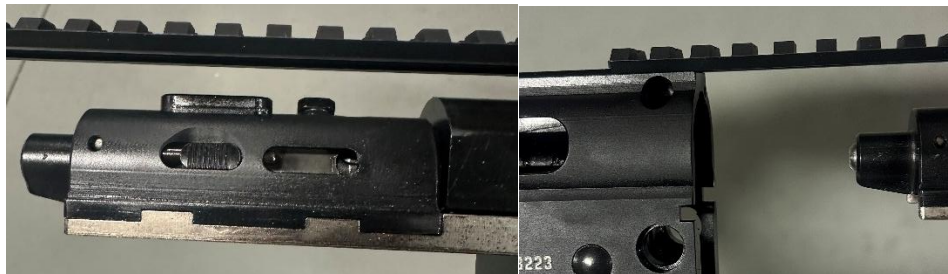


### **Assembly Instructions for Chimera PB223 Rifle**

1. Unscrew forend retaining nut from barrel assembly and remove forend from barrel assembly
2. Slide and hold charge handle retaining pin back to remove charge handle
3. Slide top action fixing pin out to the left side of the gun, but not fully out of the gun (there is a stopper on this pin)
4. Line up dovetail of picatinny rail with dovetail on top of receiver, and slide barrel assembly fully into receiver
5. Insert long section of action fixing pin into left side of receiver, taking care to line up straight sides of pins of straight sides in receiver
6. Insert fixing pin screw into right side of receiver and tighten \*\*\*note this screw is reverse threaded
7. Slide top retention pin back into place
8. Slide charge handle retention pin back and re-insert charge handle
9. Slide forend back over bottom action and return forend retaining nut

### **Assembly Tips**

- Ensure the action spring guide rod is fully seated
- Ensure the top action fixing pin is fully at the stopper out to the left of the receiver
- Ensure the bolt is properly seated on action bar
- Ensure the picatinny rail dovetails into the receiver



**\*\*\*PLEASE NOTE\*\*\***

A proper firearm cleaning and maintenance routine is critical to the functionality and reliability of any firearm. The manufacturer recommends the use of high-quality **Boar Products** Cleaners and Lubricants for the proper maintenance of your Chimera PB223